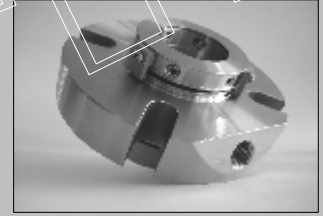


Stern

Mechanical Seals



Mechanical Seals
for Pumps, Agitators
Seal Supply Systems

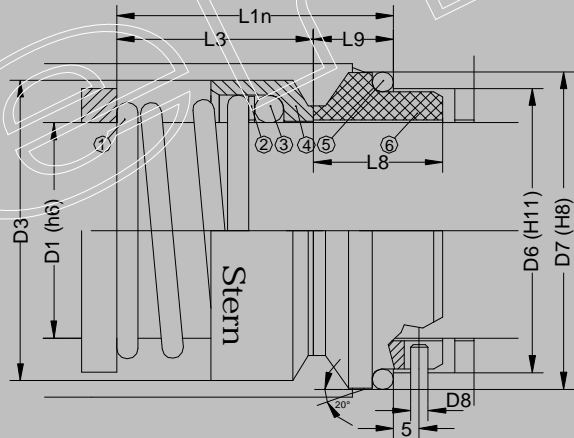


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St / 101



DIN 24960



Technical features

- i Single seal
- i Unbalanced
- i Conical Spring
- i Uni-directional

Operating limits

- i $d1 = 10 - 80 \text{ mm}$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $Vg = 10 \text{ m/s}$

Materials

- i **Seal face:**
Cr-Mo steel
- i **Stationary seat:**
Carbon graphite (resin impreg.)
- i **Springs, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM

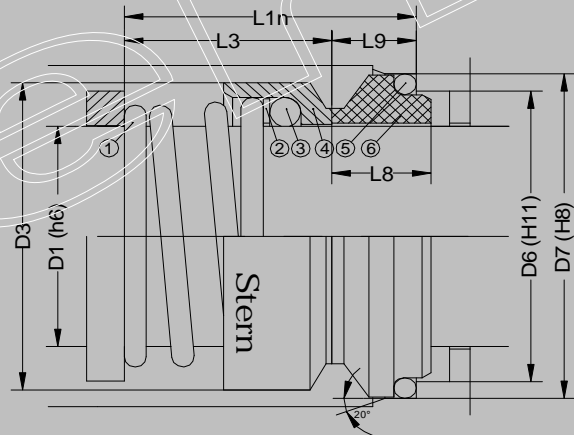
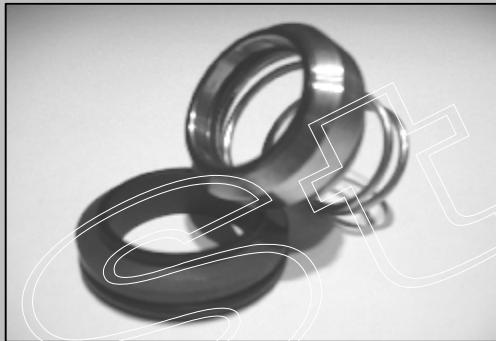
Stationary seats

- i G9, DIN 24960, G9 Short

Item	Description	Item	Description
1	Spring	4	Seal face
2	Thrust ring	5	O'ring
3	O'ring	6	Stationary seat

D1	D3	D6	D7	L1n	L3	L8	L9	D8
10	19	17	21	25,5	15,5	17,5	10	3
12	21	19	23	26	16	17,5	10	3
14	23	21	25	26,5	16,5	17,5	10	3
15	24	--	--	--	--	--	--	--
16	26	23	27	28	18	17,5	10	3
18	29	27	33	31	19,5	19,5	11,5	3
20	31	29	35	33,5	22	19,5	11,5	3
22	33	31	37	33	21,5	19,5	11,5	3
24	35	33	39	35	23,5	19,5	11,5	3
25	36	34	40	38	26,5	19,5	11,5	3
28	40	37	43	38	26,5	19,5	11,5	3
30	43	39	45	38	26,5	19,5	11,5	3
32	46	42	48	40	28,5	19,5	11,5	3
33	47	42	48	40	28,5	19,5	11,5	3
35	49	44	50	40	28,5	19,5	11,5	3
38	53	49	56	47,5	33,5	22	14	4
40	56	51	58	50	36	22	14	4
42	59	--	--	--	--	--	--	--
43	59	54	61	52,5	38,5	22	14	4
45	61	56	63	53,5	39,5	22	14	4
48	64	59	66	60	46	22	14	4
50	66	62	70	60	45	23	15	4
53	69	65	73	62	47	23	15	4
55	71	67	75	64	49	23	15	4
56	76	70	78	70	55	23	15	4
60	78	72	80	70	55	23	15	4
63	83	75	83	70	55	23	15	4
65	84	77	85	70	55	23	15	4
68	88	81	90	73	55	26	18	4
70	90	83	92	75	57	26	18	4
75	98	88	97	80	62	26	18	4
80	100	95	105	80	61,8	26,2	18,2	4

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Technical features

- i Single seal
- i Unbalanced
- i Conical Spring
- i Uni-directional

Operating limits

- i $d1 = 10 - 80 \text{ mm}$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $V_g = 10 \text{ m/s}$

Materials

- i **Seal face:**
Cr-Mo steel
- i **Stationary seat:**
Carbon graphite (resin impreg.)
- i **Springs, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM

Stationary seats

- i G13

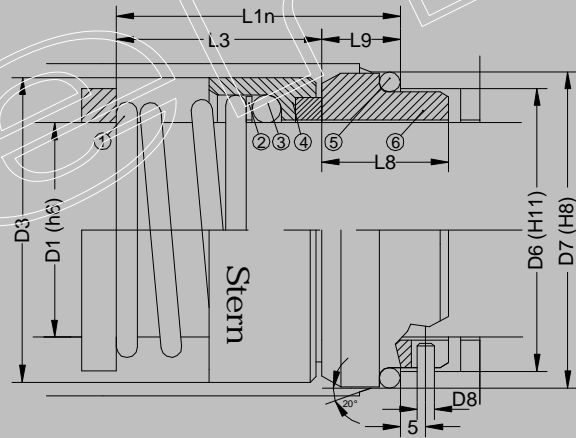
Item	Description	Item	Description
1	Spring	4	Seal face
2	Thrust ring	5	O'ring
3	O'ring	6	Stationary seat

D1	D3	D6	D7	L1n	L3	L8	L9
10	19	15,5	19,2	22,6	15,5	9	7,1
12	21	17,5	21,6	23,6	16	10	7,6
14	23	20,5	24,6	24,1	16,5	10	7,6
15	24	20,5	24,6	--	--	11	8,6
16	26	22	28	27	18	11,5	9
18	29	24	30	29,5	19,5	12,5	10
20	31	29,5	35	31,5	22	12,5	9,5
22	33	29,5	35	31	21,5	12,5	9,5
24	35	32	38	33	23,5	12,5	9,5
25	36	32	38	36	26,5	12,5	9,5
28	40	36	42	37,5	26,5	14	11
30	43	39,2	45	37,5	26,5	14	11
32	46	42,2	48	39,5	28,5	14	11
33	47	44,2	50	--	28,5	--	--
35	49	46,2	52	40	28,5	14,5	11,5
38	53	49,2	55	45	33,5	14,5	11,5
40	56	52,2	58	47,5	36	14,5	11,5
42	59	53,3	62	52,3	38	17	14,3
43	59	53,3	62	--	38,5	--	--
45	61	55,3	64	53,8	39,5	17	14,3
48	64	59,7	68,4	60,3	46	17	14,3
50	66	60,8	69,3	59,3	45	17	14,3
53	69	63,8	72,3	--	47	--	--
55	71	66,5	75,4	64,3	49	18	15,3
58	76	69,5	78,4	70,3	55	18	15,3
60	78	71,5	80,4	70,3	55	18	15,3
63	83	74,5	83,4	--	55	--	--
65	84	76,5	85,4	70,3	55	18	15,3
68	88	82,7	91,5	71	55	19	16
70	90	83	92	72,3	57	18	15,3
75	98	90,2	99	77,3	62	18	15,3
80	100	95,2	104	78,1	61,8	19	16,3

St / 103



DIN 24960



Technical features

- i Single seal
- i Unbalanced
- i Conical Spring
- i Uni-directional
- i To DIN 24960

Operating limits

- i $d1 = 10 - 80 \text{ mm}$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $v_g = 10 \text{ m/s}$

Materials

- i **Seal face:**
Carbon graphite (resin impreg.)
- i **Stationary seat:**
Al-Oxide 99,5%, Tungsten Carbide
Silicon Carbide, Special CrMo steel
- i **Springs, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM, FEP

Stationary seats

- i G9, DIN 24960, G9 Short

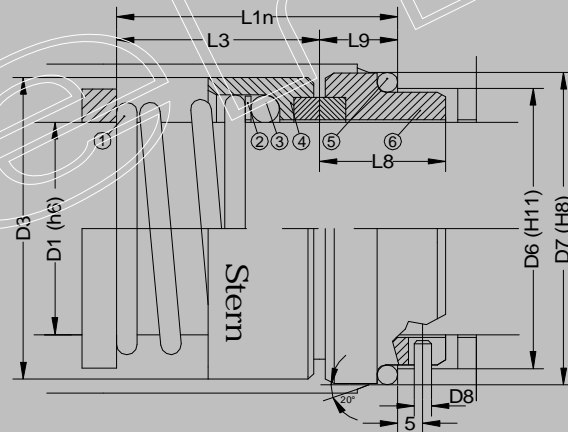
Item	Description	Item	Description
1	Spring	4	Seal face
2	Thrust ring	5	O'ring
3	O'ring	6	Stationary seat

D1	D3	D6	D7	L1n	L3	L8	L9	D8
10	20	17	21	--	--	17,5	10	3
12	22	19	23	--	--	17,5	10	3
14	24	21	25	26,5	16,5	17,5	10	3
15	25	--	--	--	--	--	--	--
16	26	23	27	26,5	16,5	17,5	10	3
18	31	27	33	29,5	18	19,5	11,5	3
20	34	29	35	30,5	19	19,5	11,5	3
22	36	31	37	32	20,5	19,5	11,5	3
24	38	33	39	33,5	22	19,5	11,5	3
25	39	34	40	35	23,5	19,5	11,5	3
28	42	37	43	36	24,5	19,5	11,5	3
30	44	39	45	36	24,5	19,5	11,5	3
32	46	42	48	39,5	28	19,5	11,5	3
33	47	42	48	39,5	28	19,5	11,5	3
35	49	44	50	39,5	28	19,5	11,5	3
38	54	49	56	45	31	22	14	4
40	56	51	58	48	34	22	14	4
42	58	--	--	--	35	--	--	--
43	59	54	61	49	35	22	14	4
45	61	56	63	50,5	36,5	22	14	4
48	64	59	66	56	42	22	14	4
50	66	62	70	59	43	23	15	4
53	69	65	73	58	43	23	15	4
55	71	67	75	62	47	23	15	4
58	78	70	78	65	50	23	15	4
60	79	72	80	66	51	23	15	4
63	83	75	83	66	51	23	15	4
65	85	77	85	67	52	23	15	4
68	88	81	90	70,7	52,7	26	18	4
70	90	83	92	72	54	26	18	4
75	98	88	97	72	54	26	18	4
80	103	95	105	76,2	58	26,2	18,2	4

St / 104



DIN 24960



Technical features

- i Single seal
- i Unbalanced
- i Conical Spring
- i Uni-directional
- i To DIN 24960

Operating limits

- i $d1 = 10 - 80 \text{ mm}$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $v_g = 10 \text{ m/s}$

Materials

- i **Seal face:**
Tungsten Carbide, Silicon Carbide
- i **Stationary seat:**
Tungsten Carbide, Silicon Carbide
- i **Springs, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM, FEP

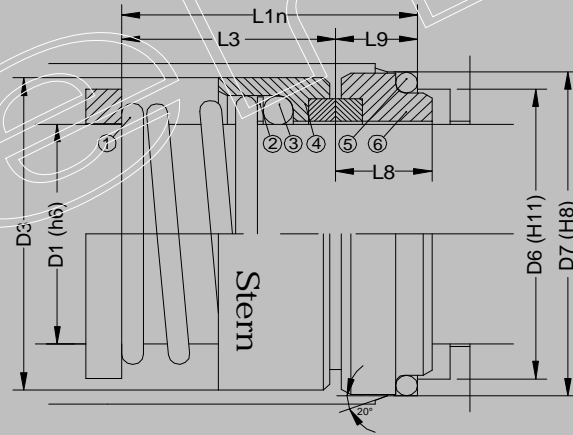
Stationary seats

- i G9, DIN 24960, G9 Short

Item	Description	Item	Description
1	Spring	4	Seal face
2	Thrust ring	5	O'ring
3	O'ring	6	Stationary seat

D1	D3	D6	D7	L1n	L3	L8	L9	D8
10	20	17	21	--	--	17,5	10	3
12	22	19	23	--	--	17,5	10	3
14	24	21	25	26,5	16,5	17,5	10	3
15	25	--	--	--	--	--	--	--
16	26	23	27	26,5	16,5	17,5	10	3
18	31	27	33	29,5	18	19,5	11,5	3
20	34	29	35	30,5	19	19,5	11,5	3
22	36	31	37	32	20,5	19,5	11,5	3
24	38	33	39	33,5	22	19,5	11,5	3
25	39	34	40	35	23,5	19,5	11,5	3
28	42	37	43	36	24,5	19,5	11,5	3
30	44	39	45	36	24,5	19,5	11,5	3
32	46	42	48	39,5	28	19,5	11,5	3
33	47	42	48	39,5	28	19,5	11,5	3
35	49	44	50	39,5	28	19,5	11,5	3
38	54	49	56	45	31	22	14	4
40	56	51	58	48	34	22	14	4
42	58	--	--	--	35	--	--	--
43	59	54	61	49	35	22	14	4
45	61	56	63	50,5	36,5	22	14	4
48	64	59	66	56	42	22	14	4
50	66	62	70	58	43	23	15	4
53	69	65	73	58	43	23	15	4
55	71	67	75	62	47	23	15	4
58	78	70	78	65	50	23	15	4
60	79	72	80	66	51	23	15	4
63	83	75	83	66	51	23	15	4
65	85	77	85	67	52	23	15	4
68	88	81	90	70,7	52,7	26	18	4
70	90	83	92	72	54	26	18	4
75	98	88	97	72	54	26	18	4
80	103	95	105	76,2	58	26,2	18,2	4

St / 105



Technical features

- i Single seal
- i Unbalanced
- i Conical Spring
- i Uni-directional

Operating limits

- i $d1 = 10 - 80 \text{ mm}$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $v_g = 10 \text{ m/s}$

Materials

- i **Seal face:**
Tungsten Carbide, Silicon Carbide
- i **Stationary seat:**
Tungsten Carbide, Silicon Carbide
- i **Springs, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM

Stationary seats

- i G13

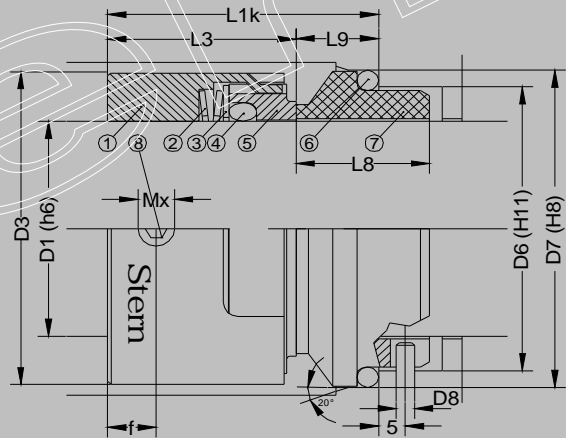
Item	Description	Item	Description
1	Spring	4	Seal face
2	Thrust ring	5	O'ring
3	O'ring	6	Stationary seat

D1	D3	D6	D7	L1n	L3	L8	L9
10	20	15,5	19,2	--	--	9	7,1
12	22	17,5	21,6	--	--	10	7,6
14	24	20,5	24,6	24,1	16,5	10	7,6
15	25	20,5	24,6	--	--	11	8,6
16	26	22	28	25,5	16,5	11,5	9
18	31	24	30	28	18	12,5	10
20	34	29,5	35	28,5	19	12,5	9,5
22	36	29,5	35	30	20,5	12,5	9,5
24	38	32	38	31,5	22	12,5	9,5
25	39	32	38	33	23,5	12,5	9,5
28	42	36	42	35,5	24,5	14	11
30	44	39,2	45	35,5	24,5	14	11
32	46	42,2	48	39	28	14	11
33	47	--	--	--	28	--	--
35	49	46,2	52	39,5	28	14,5	11,5
38	54	49,2	55	42,5	31	14,5	11,5
40	56	52,2	58	45,5	34	14,5	11,5
42	58	53,3	62	49,3	35	17	14,3
43	59	--	--	--	35	--	--
45	61	55,3	64	50,8	36,5	17	14,3
48	64	59,7	68,4	56,3	42	17	14,3
50	66	60,8	69,3	57,3	43	17	14,3
53	69	--	--	--	43	--	--
55	71	66,5	75,4	62,3	47	18	15,3
58	78	69,5	78,4	65,3	50	18	15,3
60	79	71,5	80,4	66,3	51	18	15,3
63	83	--	--	--	51	--	--
65	85	76,5	85,4	67,3	52	18	15,3
68	88	82,7	91,5	68,7	52,7	19	16
70	90	83	92	69,3	54	18	15,3
75	98	90,2	99	69,3	54	18	15,3
80	103	95,2	104	74,3	58	19	16,3

St / 201



DIN 24960



Technical features

- i Single seal
- i Unbalanced
- i Wave spring
- i Independent of direction of rotation
- i To DIN 24960

Operating limits

- i $d1 = 14 - 100 \text{ mm}$
- i $p1 = 1.5 \text{ Mpa (15 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $Vg = 20 \text{ m/s}$

Materials

- i **Seal face:**
Cr-Mo steel, Al-Oxide 99,5%
Tungsten Carbide, Silicon Carbide
- i **Stationary seat:**
Carbon graphite (resin impreg.)
Tungsten Carbide, Silicon Carbide
- i **Spring, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM, FEP

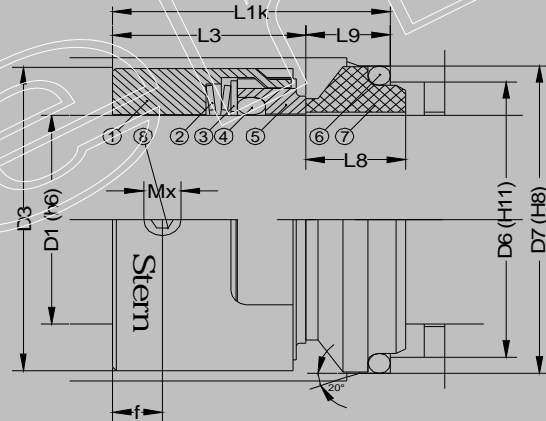
Stationary seats

- i G9, DIN 24960, G9 Short

Item	Description	Item	Description
1	Drive collar	5	Seal face
2	Spring	6	O-ring
3	Thrust ring	7	Stationary seat
4	O-ring	8	Set screw

D1	D3	D6	D7	D8	L1k	L3	L8	L9	f	Mx
14	25	21	25	3	35	25	17,5	10	6	M5
16	27	23	27	3	35	25	17,5	10	6	M5
18	33	27	33	3	37,5	26	19,5	11,5	7	M5
20	35	29	35	3	37,5	26	19,5	11,5	7	M5
22	37	31	37	3	37,5	26	19,5	11,5	7	M5
24	39	33	39	3	40	28,5	19,5	11,5	8	M5
25	40	34	40	3	40	28,5	19,5	11,5	8	M5
28	43	37	43	3	42,5	31	19,5	11,5	8	M6
30	45	39	45	3	42,5	31	19,5	11,5	8	M6
32	47	42	48	3	42,5	31	19,5	11,5	8	M6
33	48	42	48	3	42,5	31	19,5	11,5	8	M6
35	50	44	50	3	42,5	31	19,5	11,5	8	M6
38	55	49	56	4	45	31	22	14	8	M6
40	57	51	58	4	45	31	22	14	8	M6
43	60	54	61	4	45	31	22	14	8	M6
45	62	56	63	4	45	31	22	14	8	M6
48	65	59	66	4	45	31	22	14	8	M6
50	67	62	70	4	47,5	32,5	23	15	8	M6
53	70	65	73	4	47,5	32,5	23	15	8	M6
55	72	67	75	4	47,5	32,5	23	15	8	M6
58	79	70	78	4	52,5	37,5	23	15	9	M8
60	81	72	80	4	52,5	37,5	23	15	9	M8
63	84	75	83	4	52,5	37,5	23	15	9	M8
65	86	77	85	4	52,5	37,5	23	15	9	M8
68	89	81	90	4	52,5	34,5	26	18	9	M8
70	91	83	92	4	60	42	26	18	9	M8
75	99	88	97	4	60	42	26	18	10	M8
80	104	95	105	4	60	41,8	26,2	18,2	10	M8
85	109	100	110	4	60	41,8	26,2	18,2	10	M8
90	114	105	115	4	65	46,8	26,2	18,2	10	M8
95	119	110	120	4	65	47,8	25,2	17,2	10	M8
100	124	115	125	4	65	47,8	25,2	17,2	10	M8

St / 202



Technical features

- i Single seal
- i Unbalanced
- i Wave spring
- i Independent of direction of rotation

Operating limits

- i $d1 = 14 - 100 \text{ mm}$
- i $p1 = 1.5 \text{ Mpa (15 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $Vg = 20 \text{ m/s}$

Materials

- i **Seal face:**
Cr-Mo steel, Al-Oxide 99,5%
Tungsten Carbide, Silicon Carbide
- i **Stationary seat:**
Carbon graphite (resin impreg.)
Tungsten Carbide, Silicon Carbide
- i **Spring, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM

Stationary seats

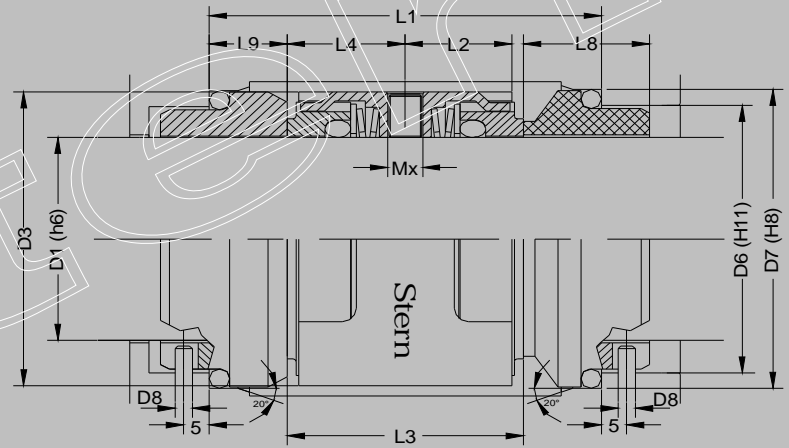
- i G13

Item	Description	Item	Description
1	Drive collar	5	Seal face
2	Spring	6	O-ring
3	Thrust ring	7	Stationary seat
4	O-ring	8	Set screw

D1	D3	D6	D7	L1k	L3	L8	L9	f	Mx
14	25	20,5	24,6	32,6	25	10	7,6	6	M5
16	27	22	28	34	25	11,5	9	6	M5
18	33	24	30	36	26	12,5	10	7	M5
20	35	29,5	35	35,5	26	12,5	9,5	7	M5
22	37	29,5	35	35,5	26	12,5	9,5	7	M5
24	39	32	38	38	28,5	12,5	9,5	8	M5
25	40	32	38	38	28,5	12,5	9,5	8	M5
28	43	36	42	42	31	14	11	8	M6
30	45	39,2	45	42	31	14	11	8	M6
32	47	42,2	48	42	31	14	11	8	M6
33	48	44,2	50	--	31	--	--	8	M6
35	50	46,2	52	42,5	31	14,5	11,5	8	M6
38	55	49,2	55	42,5	31	14,5	11,5	8	M6
40	57	52,2	58	42,5	31	14,5	11,5	8	M6
43	60	53,3	62	--	31	--	--	8	M6
45	62	55,3	64	45,3	31	17	14,3	8	M6
48	65	59,7	68,4	45,3	31	17	14,3	8	M6
50	67	60,8	69,3	46,8	32,5	17	14,3	8	M6
53	70	63,8	72,3	--	32,5	--	--	8	M6
55	72	66,5	75,4	47,8	32,5	18	15,3	8	M6
58	79	69,5	78,4	52,8	37,5	18	15,3	9	M8
60	81	71,5	80,4	52,8	37,5	18	15,3	9	M8
63	84	74,5	83,4	--	37,5	--	--	9	M8
65	86	76,5	85,4	52,8	37,5	18	15,3	9	M8
68	89	82,7	91,5	50,5	34,5	19	16	9	M8
70	91	83	92	57,3	42	18	15,3	9	M8
75	99	90,2	99	57,3	42	18	15,3	10	M8
80	104	95,2	104	58,1	41,8	19	16,3	10	M8
85	109	100,2	109	58,1	41,8	19	16,3	10	M8
90	114	105,2	114	63,1	46,8	19	16,3	10	M8
95	119	111,6	120,3	65,1	47,8	20	17,3	10	M8
100	124	114,5	123,3	65,1	47,8	20	17,3	10	M8

St / 201/D

DIN 24960



Technical features

- i Double seal
- i Unbalanced
- i Wave spring
- i Independent of direction of rotation
- i To DIN 24960

Operating limits

- i $d1 = 14 - 100 \text{ mm}$
- i $p1 = 1.5 \text{ Mpa (15 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $Vg = 20 \text{ m/s}$

Materials

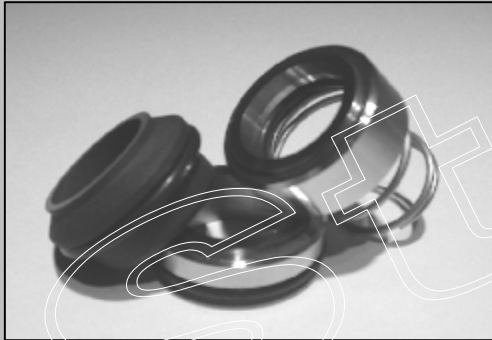
- i **Seal face:**
Cr-Mo steel, Al-Oxide 99,5%
Tungsten Carbide, Silicon Carbide
- i **Stationary seat:**
Carbon graphite (resin impreg.)
Tungsten Carbide, Silicon Carbide
- i **Spring, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM, FEP

Stationary seats

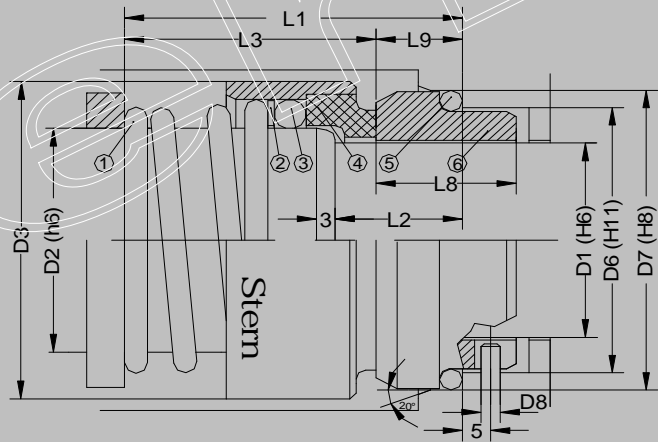
- i G9, DIN 24960

D1	D3	D6	D7	D8	L1	L3	L4	L8	L9	L2	Mx
18	33	27	33	3	61	38	19	20	12	17	M5
20	35	29	35	3	61	38	19	20	12	17	M5
22	37	31	37	3	61	38	19	20	12	17	M5
24	39	33	39	3	61	38	19	20	12	17	M5
25	40	34	40	3	61	38	19	20	12	17	M5
28	43	37	43	3	62	39	20	20	12	18	M6
30	45	39	45	3	62	39	20	20	12	18	M6
32	47	42	48	3	62	39	20	20	12	18	M6
33	48	42	48	3	62	39	20	20	12	18	M6
35	50	44	50	3	62	39	20	20	12	18	M6
38	55	49	56	4	69	41	21	22	14	19	M6
40	57	51	58	4	70	42	21	22	14	19	M6
43	60	54	61	4	70	42	21	22	14	19	M6
45	62	56	63	4	70	42	21	22	14	19	M6
48	65	59	66	4	70	42	21	22	14	19	M6
50	67	62	70	4	73	43	22	23	15	20	M6
53	70	65	73	4	73	43	22	23	15	20	M6
55	72	67	75	4	73	43	22	23	15	20	M8
58	79	70	78	4	86	56	28	23	15	24	M8
60	81	72	80	4	86	56	28	23	15	24	M8
63	84	75	83	4	85	55	28	23	15	25	M8
65	86	77	85	4	85	55	28	23	15	25	M8
68	89	81	90	4	91	55	28	26	18	25	M8
70	91	83	92	4	92	56	28	26	18	24	M8
75	99	88	97	4	92	56	28	26	18	26	M8
80	104	95	105	4	93	56	28	26	18	26	M8
85	109	100	110	4	93	56	28	26	18	25	M8
90	114	105	115	4	93	56	28	26	18	26	M8
95	119	110	120	4	91	56	28	25	17	25	M8
100	124	115	125	4	91	56	28	25	17	25	M8

St / 301



DIN 24960



Technical features

- i Single seal
- i Balanced
- i Conical Spring
- i Uni-directional
- i To DIN 24960

Operating limits

- i $d_1 = 10 - 80 \text{ mm}$
- i $p_1 = 2.4 \text{ Mpa (24 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $V_g = 15 \text{ m/s}$

Materials

- i **Seal face:**
Carbon (resin impreg.), Silicon carbide
Carbon (antimony impreg.)
- i **Stationary seat:**
Silicon carbide, Al-oxide 99,5%
Carbon (resin impreg.), Cr-Mo steel
- i **Springs, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM

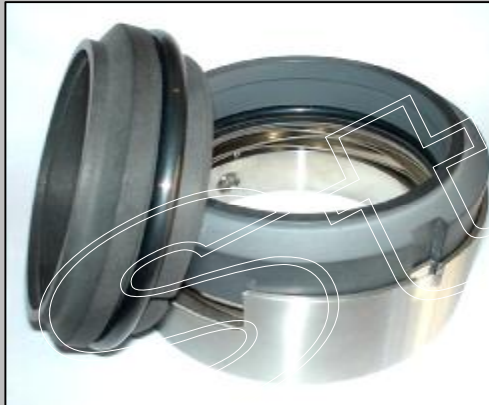
Stationary seats

- i G9, DIN 24960

Item	Description	Item	Description
1	Spring	4	Seal face
2	Thrust ring	5	O'ring
3	O'ring	6	Stationary seat

D1	D2	D3	D6	D7	D8	L1	L2	L3	L8	L9
10	14	24	17	21	3	35,5	18	25,5	17,5	10
12	16	26	19	23	3	36,5	18	26,5	17,5	10
14	18	31	21	25	3	39,5	18	29,5	17,5	10
16	20	34	23	27	3	41	18	31	17,5	10
18	22	36	27	33	3	44	20	32,5	19,5	11,5
20	24	38	29	35	3	44	20	32,5	19,5	11,5
22	26	40	31	37	3	44	20	32,5	19,5	11,5
24	28	42	33	39	3	44	20	32,5	19,5	11,5
25	30	44	34	40	3	45	20	33,5	19,5	11,5
28	33	47	37	43	3	47	20	35,5	19,5	11,5
30	35	49	39	45	3	47	20	35,5	19,5	11,5
32	38	54	42	48	3	51	20	39,5	19,5	11,5
33	38	54	42	48	3	51	20	39,5	19,5	11,5
35	40	56	44	50	3	55	20	43,5	19,5	11,5
38	43	59	49	56	4	60	23	46	22	14
40	45	61	51	58	4	62	23	48	22	14
43	48	64	54	61	4	65	23	51	22	14
45	50	66	56	63	4	69	23	55	22	14
48	53	69	59	66	4	69	23	55	22	14
50	55	71	62	70	4	73	25	58	23	15
53	58	78	65	73	4	75	25	60	23	15
55	60	79	67	75	4	75	25	60	23	15
58	63	83	70	78	4	75	25	60	23	15
60	65	85	72	80	4	75	25	60	23	15
63	68	88	75	83	4	75	25	60	23	15
65	70	90	77	85	4	76	25	61	23	15
70	75	98	83	92	4	81	28	63	26	18
75	80	103	88	97	4	86	28	68	26	18
80	85	109	95	105	4	86,2	28	68	26,2	18,2

St / 401



Technical features

- i Single seal
- i Balanced
- i Single spring - Multi spring
- i Independent of direction of rotation
- i To DIN 24960

Operating limits

- i $d_1 = 14 - 100 \text{ mm}$
- i $p_1 = 2.4 \text{ Mpa (24 Bar)}$
- i $t = -40 + 205 \text{ }^\circ\text{C}$
- i $V_g = 20 \text{ m/s}$

Materials

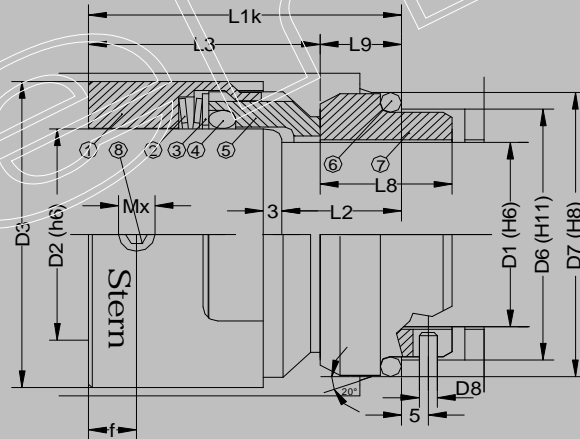
- i **Seal face:**
Silicon carbide, Al-oxide 99,5%
Cr-Mo steel
- i **Stationary seat:**
Silicon carbide, Carbon (resin impreg.)
Carbon (antimony impreg.)
- i **Springs, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM

Stationary seats

- i G9, DIN 24960

Item	Description	Item	Description
1	Drive collar	5	Seal face
2	Spring	6	O'ring
3	Thrust ring	7	Stationary seat
4	O'ring	8	Set screw

DIN 24960

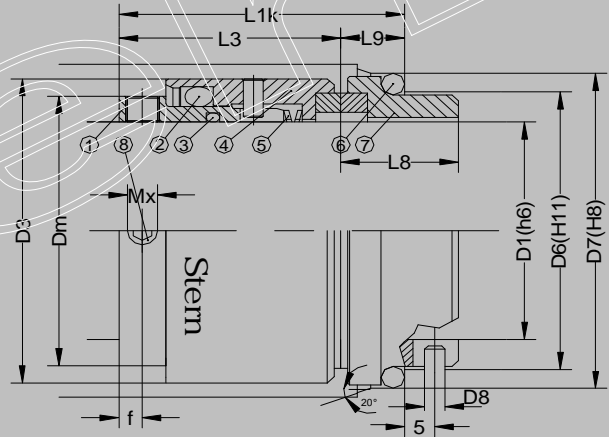


D1	D2	D3	D6	D7	D8	L1k	L2	L3	L8	L9	f	Mx
14	18	33	21	25	3	42,5	18	32,5	17,5	10	6	M5
16	20	35	23	27	3	42,5	18	32,5	17,5	10	6	M5
18	22	37	27	33	3	45	20	33,5	19,5	11,5	7	M5
20	24	39	29	35	3	45	20	33,5	19,5	11,5	5,5	M5
22	26	41	31	37	3	45	20	33,5	19,5	11,5	8	M5
24	28	43	33	39	3	47,5	20	36	19,5	11,5	5,5	M6
25	30	45	34	40	3	47,5	20	36	19,5	11,5	5,5	M6
28	33	48	37	43	3	50	20	38,5	19,5	11,5	8	M6
30	35	50	39	45	3	50	20	38,5	19,5	11,5	8	M6
32	38	55	42	48	3	50	20	38,5	19,5	11,5	8	M6
33	38	55	42	48	3	50	20	38,5	19,5	11,5	8	M6
35	40	57	44	50	3	50	20	38,5	19,5	11,5	8	M6
38	43	60	49	56	4	52,5	23	38,5	22	14	8	M6
40	45	62	51	58	4	52,5	23	38,5	22	14	8	M6
43	48	65	54	61	4	52,5	23	38,5	22	14	8	M6
45	50	67	56	63	4	52,5	23	38,5	22	14	8	M6
48	53	70	59	66	4	52,5	23	38,5	22	14	8	M6
50	55	72	62	70	4	57,5	25	42,5	23	15	8	M6
53	58	79	65	73	4	57,5	25	42,5	23	15	9	M8
55	60	81	67	75	4	57,5	25	42,5	23	15	9	M8
58	63	84	70	78	4	62,5	25	47,5	23	15	9	M8
60	65	86	72	80	4	62,5	25	47,5	23	15	9	M8
63	68	89	75	83	4	62,5	25	47,5	23	15	9	M8
65	70	91	77	85	4	62,5	25	47,5	23	15	9	M8
70	75	99	83	92	4	70	28	52	26	18	10	M8
75	80	104	88	97	4	70	28	52	26	18	10	M8
80	85	109	95	105	4	70	28	51,8	26,2	18,2	10	M8
85	90	114	100	110	4	75	28	56,8	26,2	18,2	10	M8
90	95	119	105	115	4	75	28	56,8	26,2	18,2	10	M8
95	100	124	110	120	4	75	28	57,8	25,2	17,2	10	M8
100	105	129	115	125	4	75	28	57,8	25,2	17,2	10	M8

St / 501



DIN 24960



Technical features

- i Single seal
- i Balanced
- i Single spring - Multi spring
- i Independent of direction of rotation
- i To DIN 24960

Operating limits

- i $d_1 = 14 - 100 \text{ mm}$
- i $p_1 = 2.4 \text{ Mpa (24 Bar)}$
- i $t = -40 + 205 \text{ }^\circ\text{C}$
- i $V_g = 20 \text{ m/s}$

Operating limits

- i **Seal face:**
Silicon carbide, Al-oxide 99,5%
Cr-Mo steel
- i **Stationary seat:**
Silicon carbide, Carbon (resin impreg.)
Carbon (antimony impreg.)
- i **Springs, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM

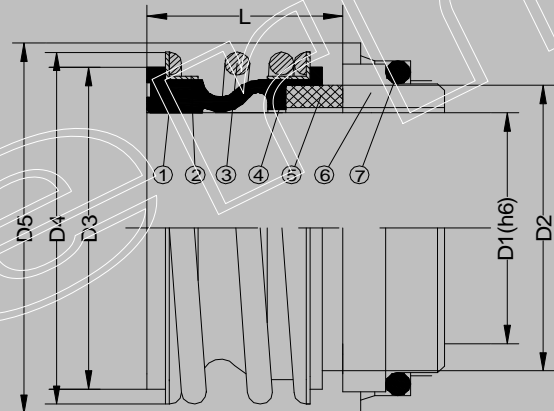
Stationary seats

- i G46, DIN 24960

Item	Description	Item	Description
1	Drive collar	5	Spring
2	O'ring	6	O'ring
3	O'ring	7	Stationary seat
4	Seal face	8	Set screw

D1	D3	D6	D7	D8	Dm	L3	L8	L9	f	L1k	Mx
18	32	27	33	3	26	28,5	17	9	3	37,5	M4
20	34	29	35	3	28	28,5	17	9	3	37,5	M4
22	36	31	37	3	30	28,5	17	9	3	37,5	M4
24	38	33	39	3	32,5	31	17	9	3,5	40	M5
25	39	34	40	3	33,5	31	17	9	3,5	40	M5
28	42	37	43	3	36,5	33	18	9,5	3,5	42,5	M5
30	44	39	45	3	38,5	33	18	9,5	3,5	42,5	M5
32	47	42	48	3	41,5	33	18	9,5	3,5	42,5	M5
33	47	42	48	3	41,5	33	18	9,5	3,5	42,5	M5
35	49	44	50	3	43,5	33	18	9,5	3,5	42,5	M5
38	54	49	56	4	47,5	34,5	19	10,5	4	45	M5
40	56	51	58	4	49,5	34,5	19	10,5	4	45	M5
43	59	54	61	4	52,5	34,5	19	10,5	4	45	M5
45	61	56	63	4	54,5	34,5	19	10,5	4	45	M5
48	64	59	66	4	57,5	34,5	19	10,5	4	45	M5
50	66	62	70	4	59,5	35,5	20	12	4,5	47,5	M6
53	69	65	73	4	62,5	35,5	20	12	4,5	47,5	M6
55	71	67	75	4	64,5	35,5	20	12	4,5	47,5	M6
58	78	70	78	4	68,5	39,5	21	13	4,5	52,5	M6
60	80	72	80	4	70,5	39,5	21	13	4,5	52,5	M6
63	83	75	83	4	73,5	39,5	21	13	4,5	52,5	M6
65	85	77	85	4	75,5	39,5	21	13	4,5	52,5	M6
68	88	81	90	4	78,5	39	21	13,5	4,5	52,5	M6
70	90	83	92	4	80,5	46	22	14	5	60	M6
75	99	88	97	4	89	46	22	14	5,5	60	M8
80	104	95	105	4	94	46	22	14	5,5	60	M8
85	109	100	110	4	99	46	22	14	5,5	60	M8
90	114	105	115	4	104	49,5	23	15,5	5,5	65	M8
95	119	110	120	4	109	49,5	23	15,5	5,5	65	M8
100	124	115	125	4	114	49,5	23	15,5	5,5	65	M8

St / 601



Technical features

- i Single seal
- i Unbalanced
- i Independent of direction of rotation
- i Elastomer bellows

Operating limits

- i $d_1 = 10 - 100 \text{ mm}$
- i $p_1 = 1.2 \text{ Mpa (12 Bar)}$
- i $t = -20 +140 \text{ }^\circ\text{C}$
- i $V_g = 10 \text{ m/s}$

Operating limits

- i **Seal face:**
Silicon carbide, Carbon (antimony impreg.)
Cr-Mo steel, Carbon (resin impreg.)
Tungsten Carbide
- i **Stationary seat:**
Silicon carbide, Carbon (resin impreg.)
Carbon (antimony impreg.), Al-oxide 99,5%
Tungsten Carbide
- i **Spring:**
AISI 316, 316Ti
- i **Bellows:**
NBR, FPM, EPDM

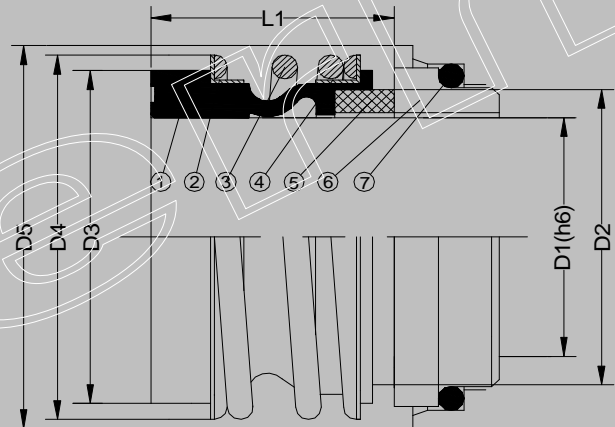
Stationary seats

- i G4, G6, G9, G50, G60, G606

Item	Description	Item	Description
1	Bellow	4	Spring collar
2	Spring collar	5	Seal face
3	Spring	6	Stationary seat
		7	O'ring or cup

D1	D2	D3	D4	D5	L
10	15,7	20,5	22,5	24	14,5
12	17,7	22,5	25	26	15
14	19,7	26,5	28,5	30	17
15	20,8	26,5	28,5	30	17
16	21	26,5	28,5	30	17
18	23,7	29	32	33	19,5
20	26,7	33	37	38	21,5
22	27,7	33	37	38	21,5
24	31,2	38	42,5	44	22,5
25	31,2	38	42,5	44	23
28	35	44	49	50	26,5
30	37	44	49	50	26,5
32	40,2	46	53,5	55	27,5
33	40,2	46	53,5	55	27,5
35	43,2	50	57	59	28,5
38	46,2	53	59	61	30
40	48,8	55	62	64	30
42	51,8	58	65,5	67	30
43	51,8	58	65,5	67	30
45	53,8	60	68	70	30
48	56,8	63	70,5	74	30,5
50	58,8	65	74	77	30,5
53	62,2	70	78,5	81	33
55	64,2	72	81	83	35
58	67,2	75	85,5	88	37
60	70	79	88,5	91	38
65	75	84	93,5	96	40
68	78	88	96,5	100	40
70	80	90	99,5	103	40
75	85,5	95	107	110	40
80	90,5	100	112	116	40
85	96	107	120	124	41
90	102	114	127	131	45
95	107	119	132	136	46
100	112	124	137	140	47

St / 602



Technical features

- i Single seal
- i Unbalanced
- i Independent of direction of rotation
- i Elastomer bellows

Operating limits

- i $d1 = 10 - 100 \text{ mm}$
- i $p1 = 1.2 \text{ Mpa (12 Bar)}$
- i $t = -20 +140 \text{ }^\circ\text{C}$
- i $Vg = 10 \text{ m/s}$

Operating limits

- i **Seal face:**
Silicon carbide, Carbon (antimony impreg.)
Cr-Mo steel, Carbon (resin impreg.)
Tungsten Carbide
- i **Stationary seat:**
Silicon carbide, Carbon (resin impreg.)
Carbon (antimony impreg.), Al-oxide 99,5%
Tungsten Carbide
- i **Spring:**
AISI 316, 316Ti
- i **Bellows:**
NBR, FPM, EPDM

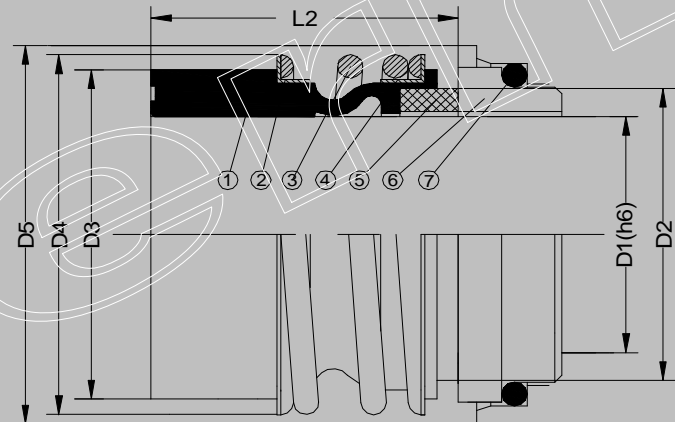
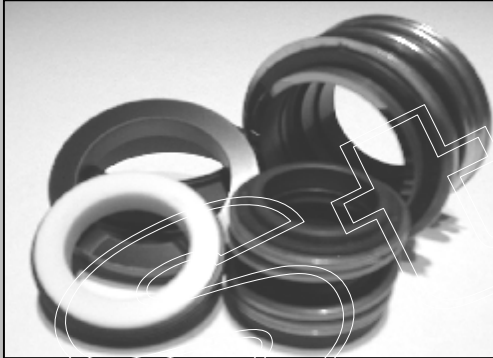
Stationary seats

- i G4, G6, G9, G50, G60, G606

Item	Description	Item	Description
1	Bellow	4	Spring collar
2	Spring collar	5	Seal face
3	Spring	6	Stationary seat
		7	O'ring or cup

D1	D2	D3	D4	D5	L1
10	15,7	20,5	22,5	24	25,9
12	17,7	22,5	25	26	25,9
14	19,7	26,5	28,5	30	28,4
15	20,8	26,5	28,5	30	28,4
16	21	26,5	28,5	30	28,4
18	23,7	29	32	33	30
20	26,7	33	37	38	30
22	27,7	33	37	38	30
24	31,2	38	42,5	44	32,5
25	31,2	38	42,5	44	32,5
28	35	44	49	50	35
30	37	44	49	50	35
32	40,2	46	53,5	55	35
33	40,2	46	53,5	55	35
35	43,2	50	57	59	35
38	46,2	53	59	61	36
40	48,8	55	62	64	36
42	51,8	58	65,5	67	36
43	51,8	58	65,5	67	36
45	53,8	60	68	70	36
48	56,8	63	70,5	74	36
50	58,8	65	74	77	36
53	62,2	70	78,5	81	36,5
55	64,2	72	81	83	36,5
58	67,2	75	85,5	88	41,5
60	70	79	88,5	91	41,5
65	75	84	93,5	96	41,5
68	78	88	96,5	100	41,5
70	80	90	99,5	103	48,7
75	85,5	95	107	110	48,7
80	90,5	100	112	116	48
85	96	107	120	124	46
90	102	114	127	131	51
95	107	119	132	136	51
100	112	124	137	140	51

St / 603



Technical features

- i Single seal
- i Unbalanced
- i Independent of direction of rotation
- i Elastomer belows

Operating limits

- i $d1 = 10 - 100 \text{ mm}$
- i $p1 = 1.2 \text{ Mpa (12 Bar)}$
- i $t = -20 +140 \text{ }^\circ\text{C}$
- i $Vg = 10 \text{ m/s}$

Operating limits

- i **Seal face:**
Silicon carbide, Carbon (antimony impreg.)
Cr-Mo steel, Carbon (resin impreg.)
Tungsten Carbide
- i **Stationary seat:**
Silicon carbide, Carbon (resin impreg.)
Carbon (antimony impreg.), Al-oxide 99,5%
Tungsten Carbide
- i **Spring:**
AISI 316, 316Ti
- i **Bellows:**
NBR, FPM, EPDM

Stationary seats

- i G4, G6, G9, G50, G60, G606

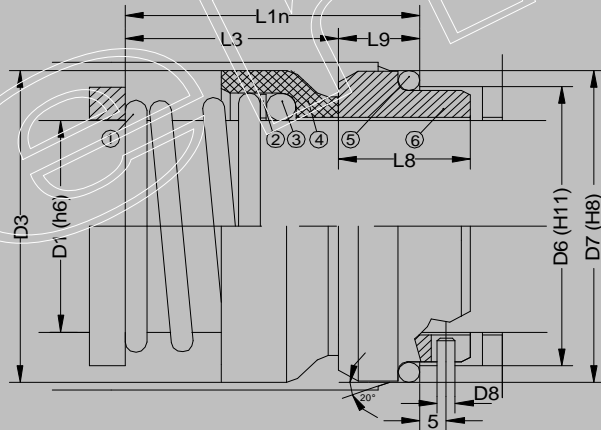
Item	Description	Item	Description
1	Bellow	4	Spring collar
2	Spring collar	5	Seal face
3	Spring	6	Stationary seat
		7	O'ring or cup

D1	D2	D3	D4	D5	L2
10	15,7	20,5	22,5	24	33,4
12	17,7	22,5	25	26	33,4
14	19,7	26,5	28,5	30	33,4
15	20,8	26,5	28,5	30	33,4
16	21	26,5	28,5	30	33,4
18	23,7	29	32	33	37,5
20	26,7	33	37	38	37,5
22	27,7	33	37	38	37,5
24	31,2	38	42,5	44	42,5
25	31,2	38	42,5	44	42,5
28	35	44	49	50	42,5
30	37	44	49	50	42,5
32	40,2	46	53,5	55	47,5
33	40,2	46	53,5	55	47,5
35	43,2	50	57	59	47,5
38	46,2	53	59	61	46
40	48,8	55	62	64	46
42	51,8	58	65,5	67	51
43	51,8	58	65,5	67	51
45	53,8	60	68	70	51
48	56,8	63	70,5	74	51
50	58,8	65	74	77	50,5
53	62,2	70	78,5	81	59
55	64,2	72	81	83	59
58	67,2	75	85,5	88	59
60	70	79	88,5	91	59
65	75	84	93,5	96	69
68	78	88	96,5	100	68,7
70	80	90	99,5	103	68,7
75	85,5	95	107	110	68,7
80	90,5	100	112	116	78
85	96	107	120	124	76
90	102	114	127	131	76
95	107	119	132	136	76
100	112	124	137	140	76

St / 701



DIN 24960



Technical features

- i Single seal
- i Unbalanced
- i Conical Spring
- i Uni-directional
- i To DIN 24960

Operating limits

- i $d1 = 10 - 38 \text{ mm}$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $v_g = 10 \text{ m/s}$

Materials

- i **Seal face:**
Carbon graphite (resin impreg.)
- i **Stationary seat:**
Silicon carbide, Al-oxide 99,5%
Tungsten Carbide, Cr-Mo steel
- i **Springs:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM, FEP

Stationary seats

- i G9, DIN 24960

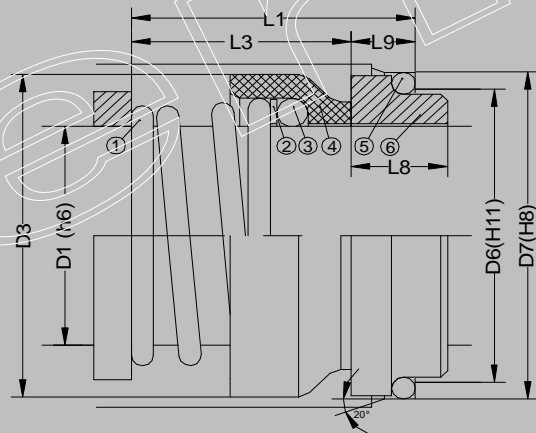
D1	D3	D6	D7	L1n	L3	L8	L9
10	20	17	21	28	18	18	10
12	22	19	23	28	18	18	10
14	25	21	25	28	18	18	10
15	27	--	--	--	--	--	--
16	27	23	27	30	20	18	10
18	30	27	33	32	21	20	12
20	32	29	35	34	22	20	12
22	35	31	37	35	24	20	12
24	38	33	39	37	25	20	12
25	40	34	40	38	27	20	12
28	43	37	43	38	27	20	12
30	47	--	--	--	--	--	12
32	48	--	--	--	--	--	12
35	53	--	--	--	--	--	12
38	56	--	--	--	--	--	14

Item	Description	Item	Description
1	Spring	4	Seal face
2	Thrust ring	5	O'ring
3	O'ring	6	Stationary seat

St / 702



DIN 24960



Technical features

- i Single seal
- i Unbalanced
- i Conical Spring
- i Uni-directional
- i To DIN 24960

Operating limits

- i $d1 = 10 - 38 \text{ mm}$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 + 205 \text{ }^\circ\text{C}$
- i $Vg = 10 \text{ m/s}$

Materials

- i **Seal face:**
Carbon graphite (resin impreg.)
- i **Stationary seat:**
Silicon carbide, Al-oxide 99,5%
Tungsten Carbide, Cr-Mo steel
- i **Springs:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM, FEP

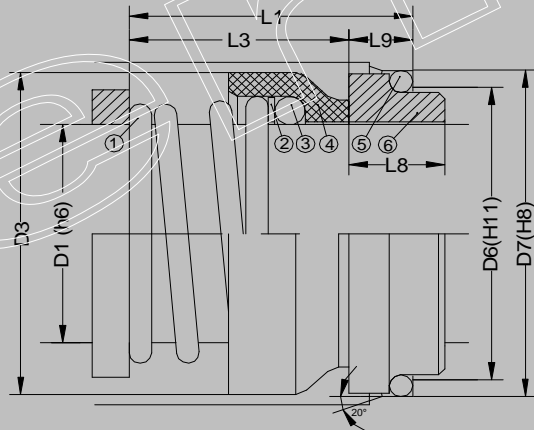
Stationary seats

- i G6, DIN 24960

D1	D3	D6	D7	L1	L3	L8	L9
10	20	17	21	24	18	7,5	6,6
12	22	19	23	24	18	7,5	6,6
14	25	21	25	24	18	7,5	6,6
15	27	--	--	--	--	--	--
16	27	23	27	26	20	7,5	6,6
18	30	27	33	28	21	8,5	7,5
20	32	29	35	30	22	8,5	7,5
22	35	31	37	31	24	8,5	7,5
24	38	33	39	33	25	8,5	7,5
25	40	34	40	34	27	8,5	7,5
28	43	37	43	34	27	8,5	7,5
30	47	--	--	--	--	--	--
32	48	--	--	--	--	--	--
35	53	--	--	--	--	--	--
38	56	--	--	--	--	--	--

Item	Description	Item	Description
1	Spring	4	Seal face
2	Thrust ring	5	O'ring
3	O'ring	6	Stationary seat

St / 703



Technical features

- i Single seal
- i Unbalanced
- i Conical Spring
- i Uni-directional

Operating limits

- i $d1 = 10 - 38 \text{ mm}$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 +205 \text{ }^\circ\text{C}$
- i $v_g = 10 \text{ m/s}$

Materials

- i **Seal face:**
Carbon graphite (resin impreg.)
- i **Stationary seat:**
Silicon carbide, Al-oxide 99,5%
Tungsten Carbide, Cr-Mo steel
- i **Springs:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM, FEP

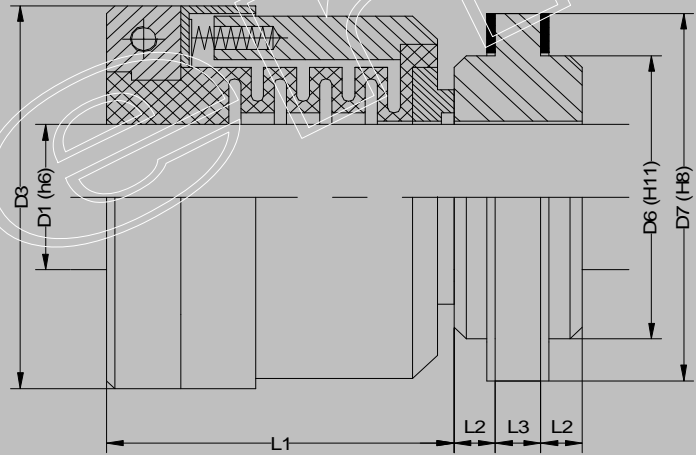
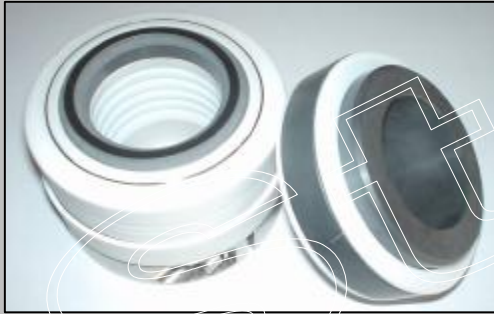
Stationary seats

- i G4

D1	D3	D6	D7	L1	L3	L8	L9
10	20	16	19	24	18	7,5	6,6
12	22	18	22	23	18	6,5	5,6
14	25	21	25	23	18	6,5	5,6
15	27	21	25	--	--	7,5	6,6
16	27	22	28	27	20	8,5	7,5
18	30	24	30	29	21	9	8
20	32	30	35	30	22	8,5	7,5
22	35	30	35	31	24	8,5	7,5
24	38	32	38	33	25	8,5	7,5
25	40	32	38	34	27	8,5	7,5
28	43	36	42	36	27	10	9
30	47	39	45	--	--	12	11
32	48	42	48	--	--	13	11
35	53	46	52	--	--	14	11
38	56	49	55	--	--	13	10

Item	Description	Item	Description
1	Spring	4	Seal face
2	Thrust ring	5	O'ring
3	O'ring	6	Stationary seat

St / 801



Technical features

- i Single seal
- i Multiple springs
- i PTFE Bellow
- i Bi-directional
- i Externally mounted

Operating limits

- i $d1 = 25 - 65 \text{ mm}$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 +120 \text{ }^\circ\text{C}$
- i $v_g = 16 \text{ m/s}$

Materials

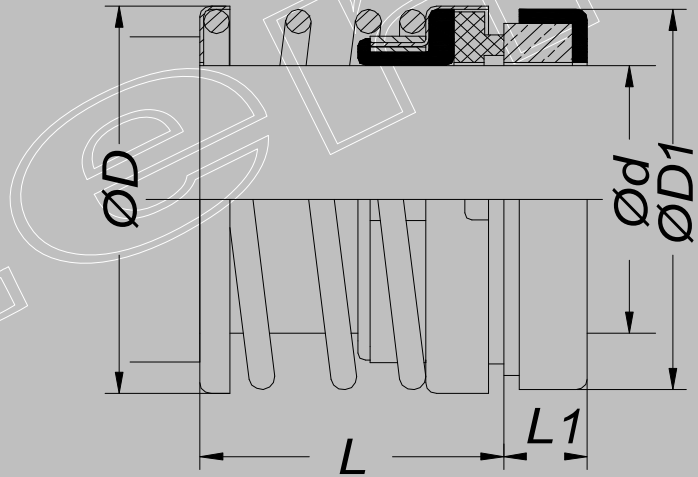
- i **Seal face:**
Carbon graphite (resin impreg.). PTFE, Silicon Carbide
- i **Stationary seat:**
Silicon carbide, Al-oxide 99,5%
- i **Springs, clamps:**
AISI 316, 316Ti
- i **Secondary seals, bellows:**
PTFE
- i **Collar:**
Filled PTFE

Stationary seats

- i G42, G35

D1	D3	D6	D7	L1	L2	L3
25	60	47	60	44	8	11
28	67	53	65	44	8	11
30	67	53	65	44	8	11
35	72	57	70	44	7,5	11
40	78	62	76	44	7,5	11
45	84	70	80	48	8	11
50	88	72	85	48	8	11
55	93	77	90	48	8	11
60	98	82	95	52	8	11
65	103	87	100	52	8	11

St / 900



Technical features

- i Single seal
- i Single spring
- i Bi-directional

Operating limits

- i $d1 = 10 - 75 \text{ mm} / 3/8" - 3"$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 + 180 \text{ }^\circ\text{C}$
- i $v_g = 15 \text{ m/s}$

Materials

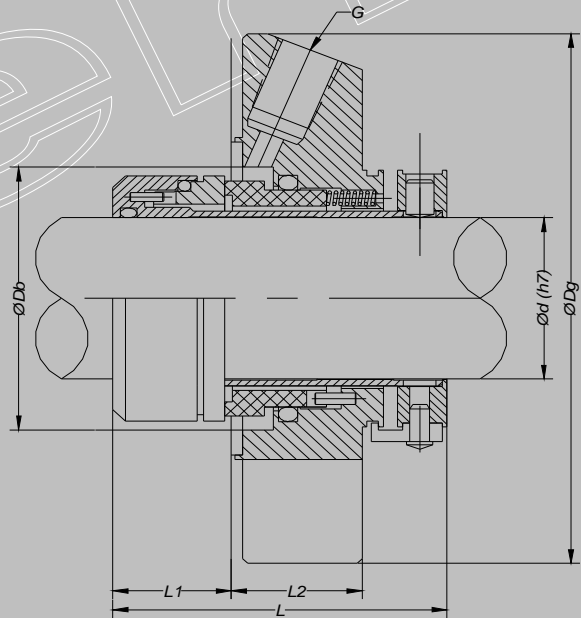
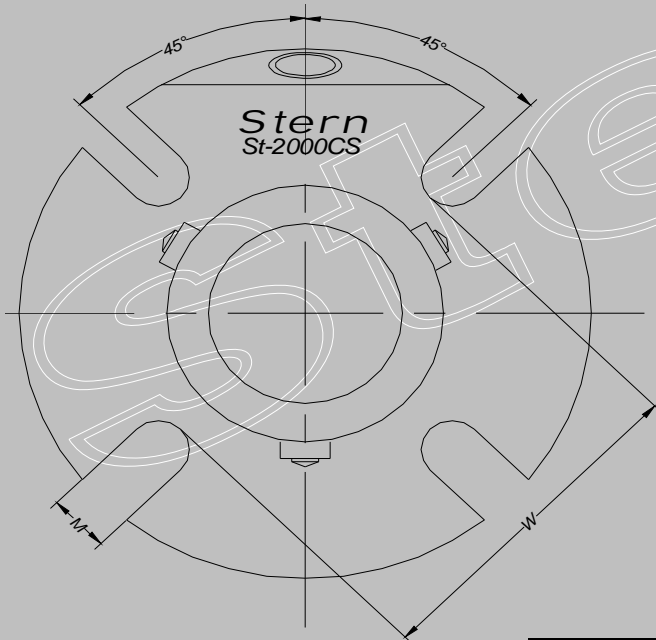
- i **Seal face:**
Carbon graphite (resin impreg.).Silicon Carbide
- i **Stationary seat:**
Silicon carbide, Al-oxide 99,5%
- i **Springs, clamps:**
AISI 316, 316Ti
- i **Secondary seals, bellows:**
P, E, V

Stationary seats

- i DIN 24960 G50, US standard

	mm	mm				
	d	d	D	D1	L1	L
3/8"	9,5	10	22,5	22,2	8	20,6
1/2"	12,7	12	22,5	25,4	8	20,6
		14	27,0	31,7	10,3	22,2
5/8"	15,8	16	28,5	31,7	10,3	22,2
		18	30,5	34,9	10,3	22,2
3/4"	19,1	20	32,0	34,9	10,3	22,2
7/8"	22,2	22	34,0	38,1	10,3	23,8
		24	40,5	41,2	11,1	25,4
1"	25,4	25	40,5	41,2	11,1	25,4
1.1/8"	28,5	28	43,0	44,4	11,1	26,9
		30	45,5	47,6	11,1	26,9
1.1/4"	31,7	32	47,5	47,6	11,1	26,9
		33	50,5	50,8	11,1	28,5
1.3/8"	34,9	35	50,5	50,8	11,1	28,5
1.1/2"	38,1	38	54,5	53,9	11,1	28,5
		40	57,5	60,3	12,7	34,9
1.5/8"	41,2	42	63,0	60,3	12,7	34,9
		43	63,0	63,5	12,7	34,9
1.3/4"	44,4	45	63,0	63,5	12,7	34,9
1.7/8"	47,6	48	68,0	66,6	12,7	38,1
2"	50,8	50	68,0	69,8	12,7	38,1
		53	74,0	76,2	14,28	42,8
2.1/8"	53,9	55	74,0	76,2	14,28	42,8
2.1/4"	57,1	58	82,0	79,3	14,28	42,8
1.3/8"	60,3	60	82,0	82,5	14,28	46,02
2.1/2"	63,5	63	86,0	85,7	14,28	46,02
		65	86,0	85,7	15,9	49,2
2.5/8"	66,6	68	92,0	85,7	15,9	49,2
2.3/4"	69,8	70	92,0	88,9	15,9	49,2
3"	76,2	75	98,5	98,4	15,9	52,37

St-2000 CS



Technical features

- i Single Seal (Cartridge)
- i Multiple springs
- i Bi-directional

Operating limits

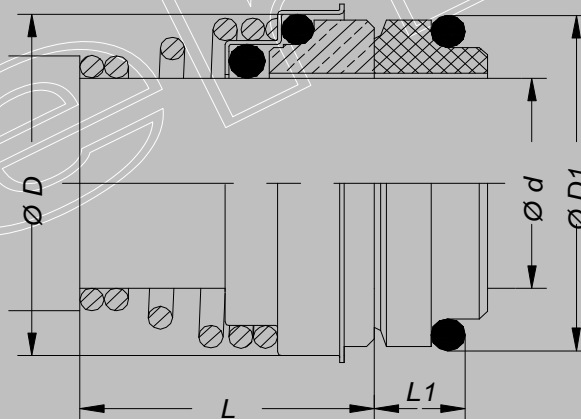
- i $d1 = 25 - 100$ mm
- i $p1 = 2.0$ Mpa (20 Bar)
- i $t = -40 + 180$ °C
- i $Vg = 16$ m/s

Materials

- i **Seal face:**
Silicon carbide, Tungsten carbide
Carbon (antimony impreg.)
- i **Stationary seat:**
Silicon carbide, Tungsten carbide
Carbon (antimony impreg.)
- i **Springs, face housing:**
AISI 316, 316Ti
- i **Secondary seals:**
NBR, FPM, EPDM, FEP

d	Db		Dg	W	M	L1	L2	L	G
	Min	Max							
25	44	51	105	62	12,5	25	25,5	68	1/4"
28	47	52	105	62	12,5				
30	49	56	105	65	12,5				
32	51	57	110	67	12,5				
33	51	57	110	67	12,5				
35	54	62	115	70	12,5				
38	57	66	125	75	12,5				
40	59	68	125	75	14,7				
42	62	70	133	80	14,7				
43	62	71	133	80	14,7				
45	64	73	141	81	14,7				
48	67	75	141	84	14,7				
50	69	78	150	87	14,7				
53	73	87	150	97	17,5				
55	75	84	150	98	17,5				
60	79	91	157	102	17,5				
65	85	99	165	109	17,5				
70	95	108	180	126	17,5				
75	102	118	190	129	17,5				
80	108	124	195	135	17,5				
85	111	128	200	139	20,5				
90	118	135	205	145	20,5				
95	121	138	210	148	20,5				
100	127	144	218	154	20,5				
						27		83	3/8"

St / 1000



Technical features

- i Single seal
- i Unbalanced
- i Conical Spring

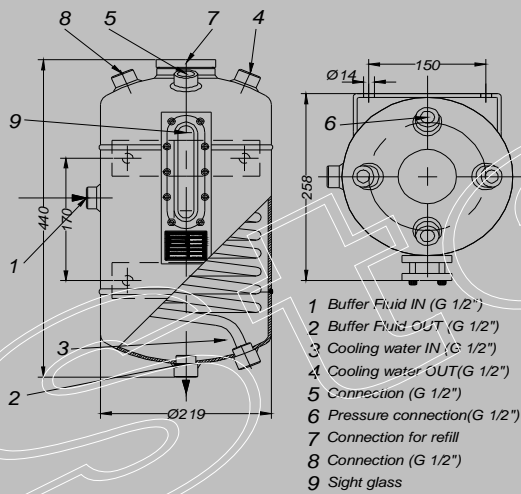
Operating limits

- i $d1 = 10 - 40\text{mm}$
- i $p1 = 1.0 \text{ Mpa (10 Bar)}$
- i $t = -40 + 120 \text{ }^\circ\text{C}$
- i $v_g = 12 \text{ m/s}$

Materials

- i **Seal face:**
 - Al-oxide 99,5%
- i **Stationary seat:**
 - Carbon graphite (resin impreg.)
- i **Springs:**
 - AISI 316
- i **Secondary seals:**
 - NBR

d	D	D1	L	L1
10	20	18,1	15	5,5
11	22	20,6	18	5,5
12	22	20,6	18	5,5
13	25	23,1	22	6
14	25	23,1	22	6
15	29	16,9	22	7
16	29	26,9	23	7
17	29	26,9	23	7
18	33	30,9	24	8
19	33	30,9	25	8
20	33	30,9	25	8
21	38	35,4	25	8
22	38	35,4	25	8
23	38	35,4	27	8
24	38	35,4	27	8
25	40	38,2	27	8,5
28	46	43,3	29	9
29	46	43,3	30	9
30	46	43,3	30	9
32	46	43,3	30	9
33	48	53,3	39	11,5
35	50	53,3	39	11,5
38	56	60,5	39	11,5
40	58	60,5	39	11,5

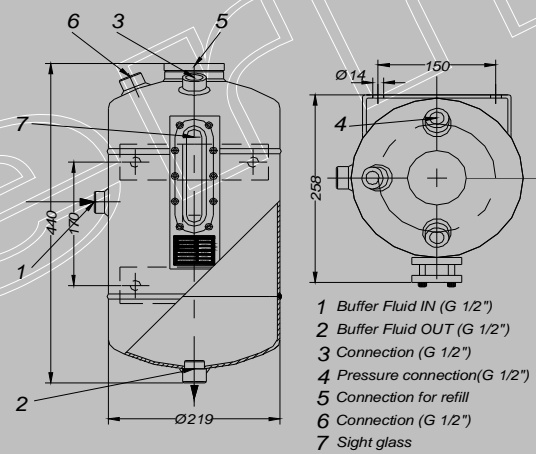
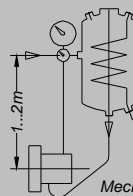


St-5000 / CC

With cooling coil

Technical features

- i Thermosiphon vessel
- i Storage, pressure maintenance and cooling of buffer fluid in a sealing circuit.
- i Volume: 9 litres
- i Connections: G/NPT 1/2



St-5000

Without cooling coil

Operating limits

- i Operating pressure: max. 15 bar
- i Operating temperature: max. 200°C

Materials

- i Stainless Steel (AISI 316)
- i Valves: Stainless Steel (AISI 316)
- i Sight-glass: Borosilicate
- i Seals: EPDM-FPM-NBR-PTFE

St-6000

Technical features

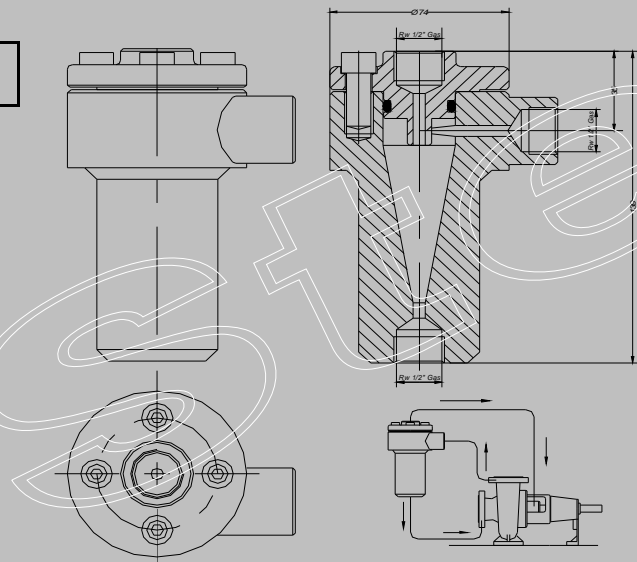
- i Cyclone separator
- i Connections: G/NPT 1/2

Operating limits

- i Operating pressure: max. 30 bar
- i Operating temperature: max. 120°C

Materials

- i Stainless Steel (AISI 316)
- i O'ring: EPDM-FPM-NBR



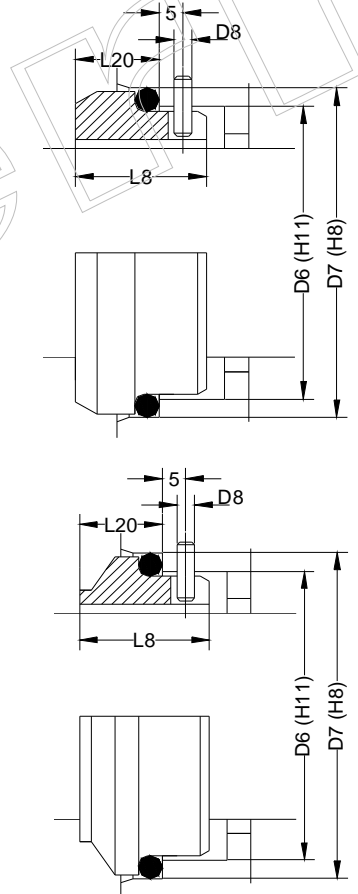
Stationary Seats

Shaft	D6	D7	D8	L8	L20
10	17	21	3	17,5	10
12	19	23	3	17,5	10
14	21	25	3	17,5	10
16	23	27	3	17,5	10
18	27	33	3	19,5	11,5
20	29	35	3	19,5	11,5
22	31	37	3	19,5	11,5
24	33	39	3	19,5	11,5
25	34	40	3	19,5	11,5
28	37	43	3	19,5	11,5
30	39	45	3	19,5	11,5
32	42	48	3	19,5	11,5
33	42	48	3	19,5	11,5
35	44	50	3	19,5	11,5
38	49	56	4	22	14
40	51	58	4	22	14
43	54	61	4	22	14
45	56	63	4	22	14
48	59	66	4	22	14
50	62	70	4	23	15
53	65	73	4	23	15
55	67	75	4	23	15
58	70	78	4	23	15
60	72	80	4	23	15
65	77	85	4	23	15
68	81	90	4	26	18
70	83	92	4	26	18
75	88	97	4	26	18
80	95	105	4	26,2	18,2
85	100	110	4	26,2	18,2
90	105	115	4	26,2	18,2
95	110	120	4	25,2	17,2
100	115	125	4	25,2	17,2

Shaft	D6	D7	L20	L8
16	23	27	8,6	10
18	27	33	10	11,5
20	29	35	10	11,5
22	31	37	10	11,5
24	33	39	10	11,5
25	34	40	10	11,5
28	37	43	10	11,5
30	39	45	10	11,5
32	42	48	10	11,5
33	42	48	10	11,5
35	44	50	10	11,5
38	49	56	11	12,5
40	51	58	11	12,5
43	54	61	11	12,5
45	56	63	11	12,5
48	59	66	11	12,5
50	62	70	13	14,5
53	65	73	13	14,5
55	67	75	13	14,5
58	70	78	13	14,5
60	72	80	13	14,5
65	77	85	13	14,5
68	81	90	15,3	16,5
70	83	92	15,3	16,5
75	88	97	15,3	16,5
80	95	105	15,7	17,5
85	100	110	15,7	17,5

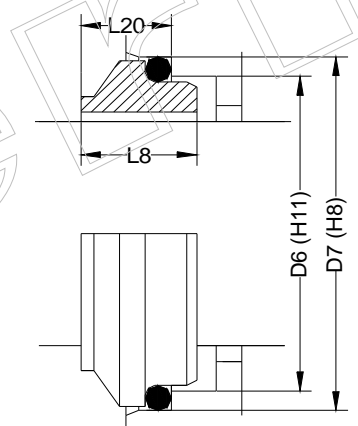
G9

DIN 24960



G9

DIN 24960 (Short)

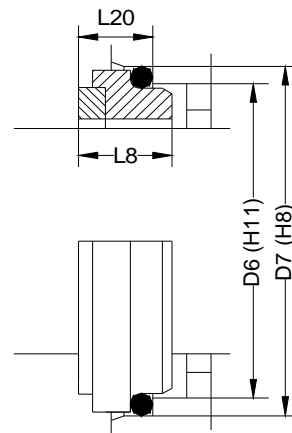
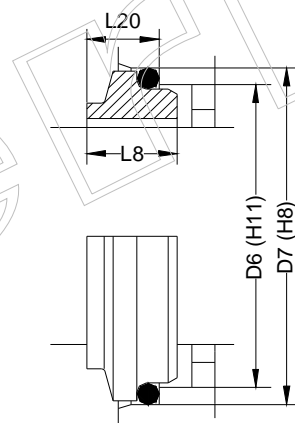


Stationary Seats

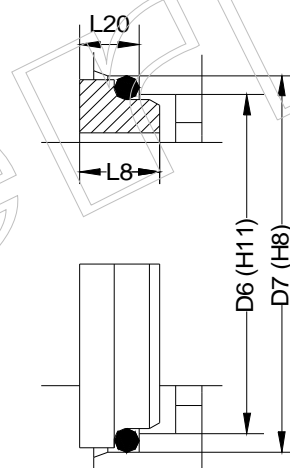
Shaft	D6	D7	L8	L20
10	15,5	19,2	9	7,1
12	17,5	21,6	10	7,6
14	20,5	24,6	10	7,6
16	22	28	11,5	9
18	24	30	12,5	10
20	29,5	35	12,5	9,5
22	29,5	35	12,5	9,5
24	32	38	12,5	9,5
25	32	38	12,5	9,5
28	36	42	14	11
30	39,2	45	14	11
32	42,2	48	14	11
33	44,2	50	14,5	11,5
35	46,2	52	14,5	11,5
38	49,2	55	14,5	11,5
40	52,2	58	14,5	11,5
43	53,3	62	17	14,3
45	55,3	64	17	14,3
48	59,7	68,4	17	14,3
50	80,8	69,3	17	14,3
53	63,8	72,3	17	14,3
55	66,5	75,4	18	15,3
58	69,5	78,4	18	15,3
60	71,5	80,4	18	15,3
65	76,5	85,4	18	15,3
68	82,7	91,5	19	16
70	83	92	18	15,3
75	90,2	99	18	15,3
80	95,2	104	19	16,3
85	100,2	109	19	16,3
90	105,2	114	19	16,3
95	111,6	120,3	20	17,3
100	114,5	123,3	20	17,3

Shaft	D6	D7	L8	L20
16	22	28	8,5	7,5
18	24	30	9	8
20	29,5	35	8,5	7,5
22	29,5	35	8,5	7,5
24	32	38	8,5	7,5
25	32	38	8,5	7,5
28	36	42	10	9
30	39,2	45	11,5	10,5
32	42,2	48	11,5	10,5
33	44,2	50	12	11
35	46,2	52	12	11
38	49,2	55	11,3	10,3
40	52,2	58	11,8	10,8
43	53,3	62	13,2	12
45	55,3	64	12,8	11,6
48	59,7	68,4	12,8	11,6
50	60,8	69,3	12,8	11,6
53	63,8	72,3	13,5	12,3
55	66,5	75,4	14,5	13,3
58	69,5	78,4	14,5	13,3
60	71,5	80,4	14,5	13,3
65	76,5	85,4	14,2	13
68	82,7	91,5	14,9	13,7
70	83	92	14,2	13
75	90,2	99	15,2	14
80	95,2	104	16,2	15
85	100,2	109	16	14,8

G13



G4

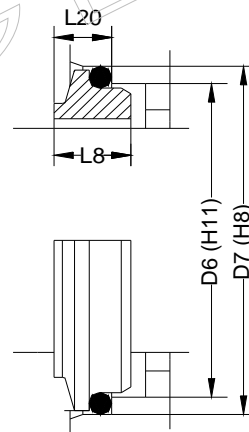


Stationary Seats

Shaft	D6	D7	L20	L8
10	17	21	6,6	7,5
12	19	23	6,6	7,5
14	21	25	6,6	7,5
16	23	27	6,6	7,5
18	27	33	7,5	8,5
20	29	35	7,5	8,5
22	31	37	7,5	8,5
24	33	39	7,5	8,5
25	34	40	7,5	8,5
28	37	43	7,5	8,5
30	39	45	7,5	8,5
32	42	48	7,5	8,5
33	42	48	7,5	8,5
35	44	50	7,5	8,5
38	49	56	9	10
40	51	58	9	10
43	54	61	9	10
45	56	63	9	10
48	59	66	9	10
50	62	70	9,5	10,5
53	65	73	11	12
55	67	75	11	12
58	70	78	11	12
60	72	80	11	12
65	77	85	11	12
68	81	90	11,3	12,5
70	83	92	11,3	12,5
75	88	97	11,3	12,5
80	95	105	12	13

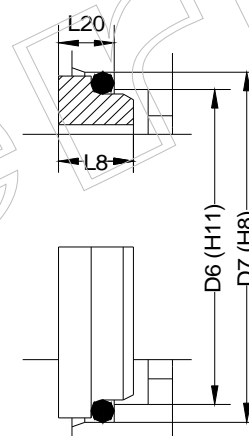
G606

DIN 24960



G6

DIN 24960



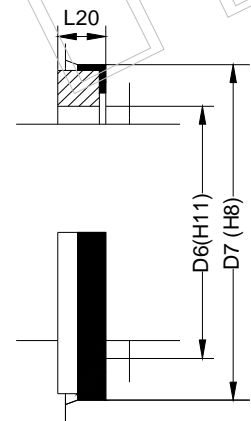
Shaft	D6	D7	L20	L8
10	17	21	7,5	6,6
12	19	23	7,5	6,6
14	21	25	7,5	6,6
16	23	27	7,5	6,6
18	27	33	8,5	7,5
20	29	35	8,5	7,5
22	31	37	8,5	7,5
24	33	39	8,5	7,5
25	34	40	8,5	7,5
28	37	43	8,5	7,5
30	39	45	8,5	7,5
32	42	48	8,5	7,5
33	42	48	8,5	7,5
35	44	50	8,5	7,5
38	49	56	10	9
40	51	58	10	9
43	54	61	10	9
45	56	63	10	9
48	59	66	10	9
50	62	70	10,5	9,5
53	65	73	12	11
55	67	75	12	11
58	70	78	12	11
60	72	80	12	11
65	77	85	12	11
68	81	90	12,5	11,3
70	83	92	12,5	11,3
75	88	97	12,5	11,3
80	95	105	13	12

Stationary Seats

Shaft	D6	D7	L20
10	11	24,6	7,5
12	13,5	27,8	7,5
14	17	30,95	9
15	17	30,95	9
16	17	30,95	9
18	20	34,15	9
19	20	34,15	9
20	21,5	35,7	9
22	21,5	37,3	9
24	23	40,5	9
25	26,5	40,5	9
28	29,5	46,65	10,5
30	32,5	50,8	10,5
32	32,5	50,8	10,5
33	32,5	54	10,5
35	36,5	54	10,5
38	39,5	57,15	10,5
40	42,5	60,35	10,5

Shaft	D6	D7	L20
42	46	63,5	10,5
43	46	63,5	10,5
45	46	63,5	10,5
48	49	66,7	10,5
50	52	69,85	12
53	55,5	73,05	12
55	58,5	76,2	12
58	61,5	79,4	12
60	61,5	79,4	12
63	66	82,5	14,5
65	68	92,1	14,5
68	71	95,25	14,5
70	71	95,25	14,5
75	77,5	101,6	14,5
80	84	114,3	18,5
85	87	117,5	18,5
90	93,5	123,85	18,5
95	96,5	127	18,5

G50



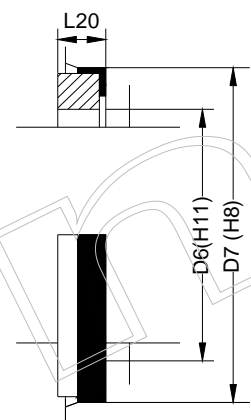
Stationary Seats

Shaft	D6	D7	L20
10	17	21	6,6
12	19	23	6,6
14	21	25	6,6
16	23	27	6,6
18	27	33	7,5
20	29	35	7,5
22	31	37	7,5
24	33	39	7,5
25	34	40	7,5
28	37	43	7,5
30	39	45	7,5
32	42	48	7,5
33	42	48	7,5
35	44	50	7,5
38	49	56	9
40	51	58	9

Shaft	D6	D7	L20
43	54	61	9
45	56	63	9
48	59	66	9
50	62	70	9,5
53	65	73	11
55	67	75	11
58	70	78	11
60	72	80	11
65	77	85	11
68	81	90	11,3
70	83	92	11,3
75	88	97	11,3
80	95	105	12
85	100	110	14
90	105	115	14
95	110	120	14

G60

DIN 24960



Criteria for the identification of the seal size and material code

Example for standard single seal

Pos. 1	Pos. 2	-	Pos. 3	Pos. 4	-	Pos. 5	Pos. 6	Pos. 7	Pos. 8	Pos. 9
St/101	U	-	30	R	-	S	B	V	G	G

Pos.

- 1 Model
- 2 Unbalanced or balanced (U or B)
- 3 Nominal diameter of the shaft
- 4 Direction of rotation (with single spring) R or L

St/101
U
30mm
R

Pos. Materials used

- 5 Seal face
- 6 Stationary seat
- 7 Secondary seals
- 8 Spring
- 9 Other metal parts

S
B
V
G
G

MATERIAL CODES

Face Materials

Synthetic Carbon

- A Carbon graphite, antimony impreg.
- B Carbon graphite, resin impreg.

Metal

- S Special CrMo-Steel

Carbides

- U22 Tungsten Carbide
- Q1 Silicon Carbide

Ceramic

- V Al-Oxide 99.5%

Plastic

- Y1 PTFE-glassfiber reinforced

Secondary Seal Components

Elastomers, not wrapped

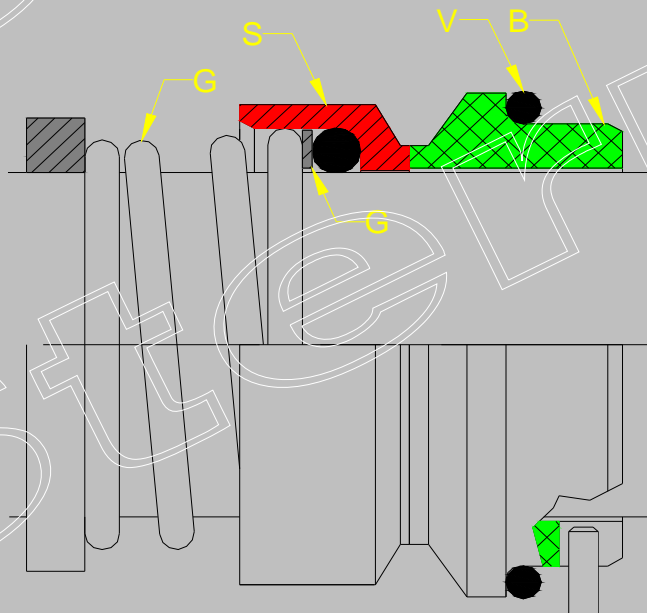
- E Ethylene propylene rubber (EPDM)
- P Nitrile-butadiene-rubber (NBR)
- V Fluorocarbon rubber (FPM)
- K Perfluorocarbon rubber (Kalrez)
- S Silicone rubber (MVQ)
- N Chloroprene rubber (CR)

Elastomers, wrapped

- M1 FPM, double PTFE wrapped
- M5 FPM, FEP wrapped

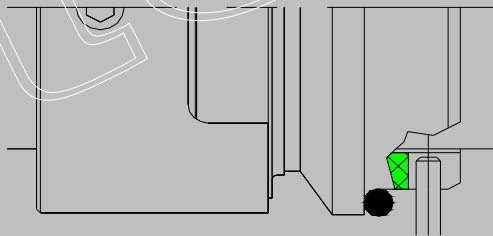
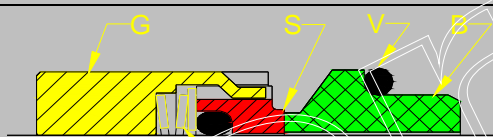
Construction Materials

- G CrNiMo-Steel
- F CrNi-Steel
- M Hastelloy C-4



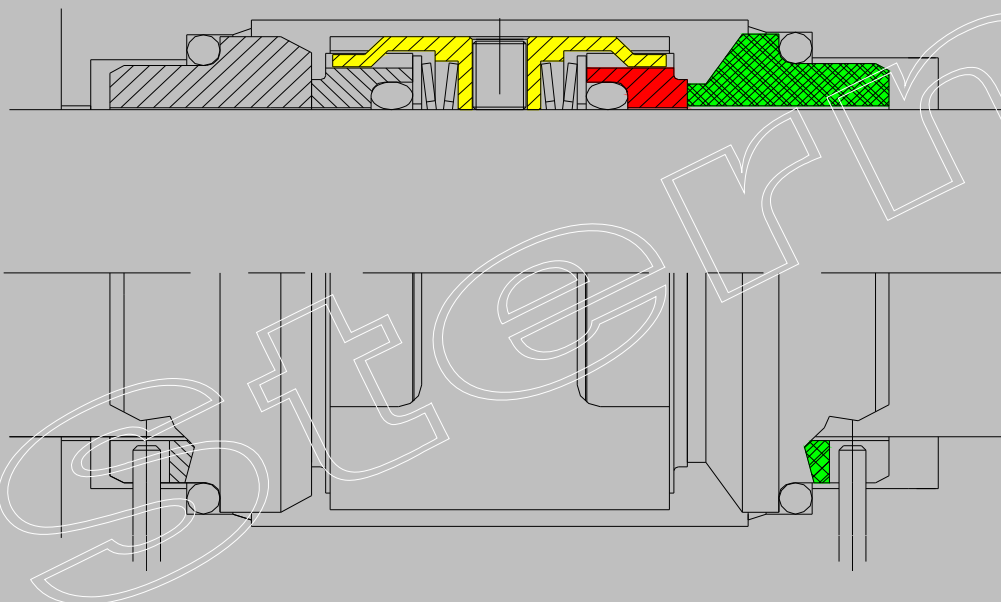
Mechanical seals according to DIN 24960 (Code system)

Single seal Designation	Description					Position												
	1	2	3	4	5	1	2	3	4	5								
<p>N = standard type with l1n K = short type with l1k C = type C</p> <p>U = no shaft step B = with shaft step C = 0</p> <p>Nominal diameters d1 and d10 of the mechanical seal Shaft/shaft sleeve diameters are always three-digit numbers beneath the stationary seat for types U and B</p> <p>Direction of rotation of the mechanical seal</p> <table border="1"> <tr> <td>Type N and K (is also the spring winding direction)</td> <td>Type C</td> </tr> <tr> <td>R = clockwise Looking from stationary seat toward the seal face with the seal face rotating in clockwise direction</td> <td>Looking from the drive side with the shaft rotating in clockwise direction</td> </tr> <tr> <td>L = anticlockwise Looking from stationary seat toward the seal face with the seal face rotating in anticlockwise direction</td> <td>Looking from the drive side with the shaft rotating in anticlockwise direction</td> </tr> <tr> <td colspan="2">S = independent of direction of rotation Spring type (state single spring or multiple springs in your order)</td> </tr> </table> <p>Pinned stationary seat 0 = no torsion lock, without anti-rotation pin 1 = for type C 2 = with torsion lock, with anti-rotation pin</p> <p>Materials (See the table)</p>	Type N and K (is also the spring winding direction)	Type C	R = clockwise Looking from stationary seat toward the seal face with the seal face rotating in clockwise direction	Looking from the drive side with the shaft rotating in clockwise direction	L = anticlockwise Looking from stationary seat toward the seal face with the seal face rotating in anticlockwise direction	Looking from the drive side with the shaft rotating in anticlockwise direction	S = independent of direction of rotation Spring type (state single spring or multiple springs in your order)							Seal face	Stationary seat	Secondary seals	Spring	Other metal parts (except seal cover and shaft sleeve)
Type N and K (is also the spring winding direction)	Type C																	
R = clockwise Looking from stationary seat toward the seal face with the seal face rotating in clockwise direction	Looking from the drive side with the shaft rotating in clockwise direction																	
L = anticlockwise Looking from stationary seat toward the seal face with the seal face rotating in anticlockwise direction	Looking from the drive side with the shaft rotating in anticlockwise direction																	
S = independent of direction of rotation Spring type (state single spring or multiple springs in your order)																		

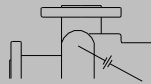


Mechanical seals according to DIN 24960 (Code system)

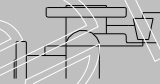
Double seal Designation	Description	Position																
		1	2	3	4	5	1	2	3									
<p>U = no shaft step B = with shaft step on product side C = type C</p>																		
<p>U = no shaft step B = with shaft step on atmosphere side C = type C</p>																		
Nominal diameters d1 and d10 (always three-digit numbers)																		
Direction of rotation (see single seal)																		
<p>Anti-rotation pin for stationary seat on the atmosphere and / or product side 0 = without anti-rotation pin 1 = with anti-rotation pin for stationary seat on atmosphere side 2 = with anti-rotation pin for stationary seat on product side 3 = with anti-rotation pin for stationary seat on the atmosphere and product sides 4 = for type C</p>																		
<p>Positive retention for stationary seat on the product side O = without anti-rotation pin D = with anti-rotation pin E = for type C</p>																		
Materials (See the table)																		



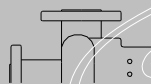
API 610



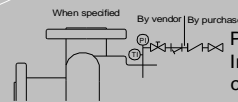
PLAN 1
Internal circulation from the pump discharge to the seal.



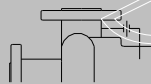
PLAN 31
Circulation from the pump case through a cyclone separator.



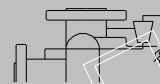
PLAN 2
Dead end seal chamber with no circulation. Stuffing box cooling and a neck bush are necessary, unless otherwise specified.



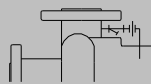
PLAN 32
Injection of clean fluid into the seal chamber from an external source.



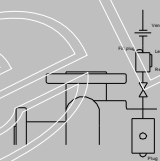
PLAN 11
Circulation from the pump case, through an orifice and to the seal.



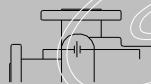
PLAN 41
Circulation from pump case through a cyclone separator, and clean fluid through a cooler to the seal.



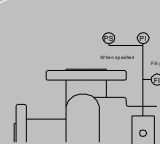
PLAN 12
Circulation from the pump case, through a strainer and an orifice to the seal.



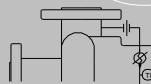
PLAN 51
Dead-end Quench (Usually methanol)



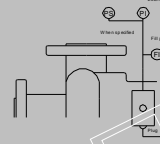
PLAN 13
Circulation from the seal chamber, through an orifice and back to pump suction.



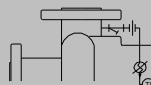
PLAN 52
Nonpressurized external fluid reservoir, thermosyphon or forced circulation. Typically used with tandem-seal arrangement.



PLAN 21
Circulation from the pump case, through an orifice and a cooler to the seal.



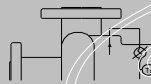
PLAN 53
Pressurized external fluid reservoir, thermosyphon or forced circulation. Typically used with double-seal arrangement.



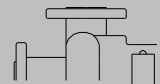
PLAN 22
Circulation from the pump case, through a strainer, an orifice and a cooler to the seal.



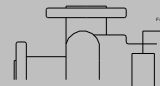
PLAN 54
Circulation of clean fluid from an external system.



PLAN 23
Circulation by means of a pumping ring from the seal, through a cooler and back to the seal.



PLAN 61
Tapped connections for the purchaser's use.



PLAN 62
External fluid quench (Steam, gas, water, etc)

Datos Generales

Fecha:

Cliente:		Ref.:	
Dirección:		Localidad:	CP:
Contacto:		Cargo:	Depto:
Teléfono:	Fax:	e-mail:	

Datos del equipo

Cantidad		Horizontal	si	no	Vertical	si	no	Lateral	si	no	Otro	si	no
Bomba		Marca											
Agitador		Modelo											
Compresor		Número											
Otro		Ubicación											
Giro	si	no											
Derecho													
Izquierdo													
RPM													
Existe	si	no											
Calefacción													
Enfriamiento													
Quench													
Otro Plan													

Datos del Producto Nota: De ser posible adjuntar análisis del producto a sellar

Medio			Concentración	%	P H	
Limpio	si	no	Viscosidad	Kg/ms	Punto de ebullición	°C
Sólidos			Densidad	Kg/m3	Punto de congelamiento	°C
Abrasivos			Temperatura	°C	Presión de vapor	Kg/cm2
Corrosivo	si	no	Ø Sólidos	mm		
Tóxico						
Cristalino			Presión en la caja prensa	Kg/cm2	Presión de succión	Kg/cm2
			Presión en la caja prensa	Lb/pulg2	Presión de succión	Lb/pulg2
			Presión de descarga	Kg/cm2	Presión de descarga	Lb/pulg2

Dimensiones de la caja

Nota: De ser posible adjuntar croquis de la caja prensaestopas

Dimensiones en mm		Dimensiones en Pulg		Se solicita sello		si	no	Según API			no
a	Ø de Eje	mm	a	Ø de Eje	Pulg	Simple		6° Edición			
b	Ø de Camisa	mm	b	Ø de Camisa	Pulg	Doble		7° Edición			
c	Ø de Caja	mm	c	Ø de Caja	Pulg	Cartucho Simple		8° Edición			
d	Ø encastre	mm	d	Ø encastre	Pulg	Cartucho Doble		682			
e	Ø circ. Bulones	mm	e	Ø circ. Bulones	Pulg	Fuelle		Solicita Plan API			
f	Ø bulon y cant		f	Ø bulon y cant		Exterior		¿Cuál?			
g	Prof. Caja	mm	g	Prof. Caja	Pulg	c/Accesorios					
h	1ra Obstrucc	mm	h	1ra Obstrucc	Pulg	Balanceado					
i	Prof. Encastre	mm	i	Prof. Encastre	Pulg	No Balanceado					

Sello recomendado		Plan API recomendado	
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Simple				Doble (Lado Producto y Lado Atmosférico)							
Cara rotativa				Cara rotativa				Cara rotativa			
Cara estacionaria				Cara estacionaria				Cara estacionaria			
O´rings				O´rings				O´rings			
Partes metálicas				Partes metálicas				Partes metálicas			

Accesorios	
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Representante en Paraguay

Soluciones Industriales

Eusebio Ayala esq. Eligio Ayala

Mariano R. Alonso

Tel/Fax: (595-21) 755 864

Celular: (595-971) 334 965

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